

Fluid Power System and Control Module Development Status Report October 31, 2013

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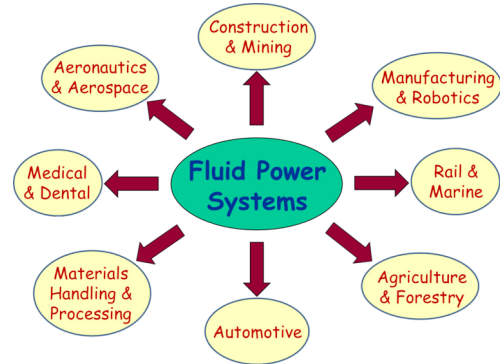
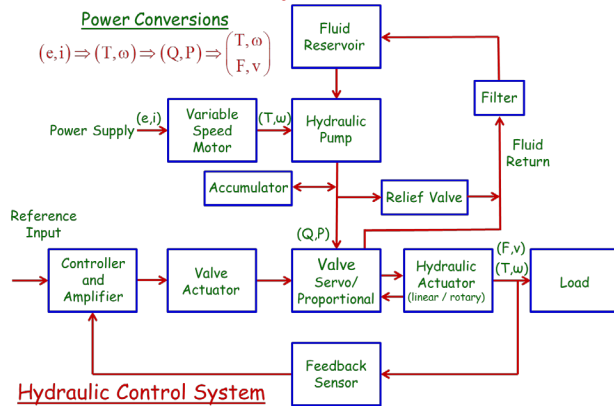
The objective for this project was to take integrated knowledge, both academic and industry best practices, in Fluid Power Systems and Control gathered by the investigator and present it in a form readily accessible to students and practicing engineers. The development of a dozen modules, with voice and /or video, was made possible with the funds requested (\$3500).

The modules created are:

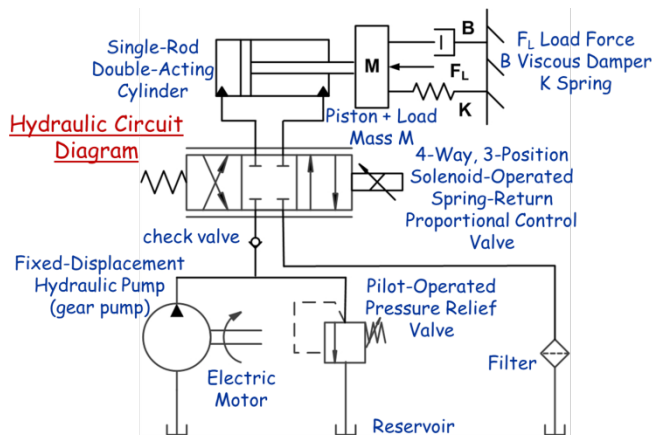
- Module 1: Overview: Mechatronics and Model-Based Design
- Module 2: Description of the Physical System and its Components:
 - Hydraulic Cylinders, Hydraulic Control Valves,
 - Hydraulic Proportional Valves, Hydraulic Pumps
 - Hydraulic Transmission Lines
- Module 3: Physical System Modeling
- Module 4: Physical Model of the Physical System:
 - Hydraulic Cylinders, Hydraulic Control Valves,
 - Hydraulic Proportional Valves, Hydraulic Pumps
 - Hydraulic Transmission Lines
- Module 5: Mathematical Modeling
- Module 6: Mathematical Models of System Components
 - Hydraulic Cylinders, Hydraulic Control Valves;
 - Hydraulic Proportional Valves, Hydraulic Pumps
 - Hydraulic Transmission Lines
- Module 7: Mathematical Model of Integrated System
- Module 8: Predicted Dynamic Response
 - Linearization and Analytical Solution
 - Numerical Solution: Simulink and SimHydraulics
- Module 9: Predicted Dynamic Response of Components & Integrated System
- Module 10: Experimental Validation of Dynamic Response Predictions
- Module 11: Control Design
 - Position, Velocity, and Force Control
 - Feedback, Feedforward, Observers
- Module 12: Pump-Controlled vs. Valve-Controlled Systems

These modules will be used in the spring 2014 required junior-level mechanical engineering course *Multidisciplinary Engineering Systems* taught by the investigator with 100 students. They will then be available to NFPA for posting and distribution in the summer of 2014.

Project Motivation: Fluid Power Systems are Pervasive



Fluid Power System at Price Engineering for Marquette Engineering Students



Price Engineering Physical System



References Used in Module Creation

• Industry: Fluid Power

- *Industrial Hydraulics Manual*, Eaton Corp., 2010.
- *Electrohydraulic Proportional and Control Systems*, Bosch Automation, 1999.
- *Electrohydraulic Proportional Valves and Closed Loop Control Valves*, Bosch Automation, 1989.
- *Closed Loop Electrohydraulic Systems Manual*, Vickers, Inc., 1998.
- *Basic Electronics for Hydraulic Engineers*, Eaton Corp., 1988.

• Academic: Fluid Power

- *Fundamentals of Fluid Power and Control*, J. Watton, Cambridge, 2009.
- *Hydraulic Control Systems*, H. Merritt, Wiley, 1967.
- *Hydraulic Control Systems*, N. Manring, Wiley, 2005.
- *Modeling, Monitoring, and Diagnostic Techniques for Fluid Power Systems*, J. Watton, Springer, 2007.
- *Control of Fluid Power: Analysis and Design*, D. McCloy and H.R. Martin, 2nd Edition, Ellis Horwood, 1980.
- *Hydraulic Component Design and Selection*, E.C. Fitch and I.T. Hong, BarDyne, Inc., 1998.

• Academic: System Dynamics and Control

- *Introduction to System Dynamics*, J. Shearer, A. Murphy, and H. Richardson, Addison-Wesley, 1967.
- *Dynamic Modeling and Control of Engineering Systems*, J. Shearer, B. Kulakowski, and J. Gardner, 2nd Edition, Prentice Hall, 1997.
- *Modeling, Analysis, and Control of Dynamic Systems*, W.J. Palm, 2nd Edition, Wiley, 1999.
- *Mechatronics*, S. Cetinkunt, Wiley, 2007.
- *Introduction to Fluid Mechanics*, R. Fox and A. McDonald, 3rd Edition, Wiley, 1985.
- *Sensors and Actuators*, Clarence de Silva, CRC Press, 2007.